

09**05/2019**

Guia de referencias



Неруц RF

CUTTING TECHNOLOGIES

**SUMINISTROS
LUMMER**



HERRAMIENTA DE CORTE

CATALOGO 09 MAYO 2019

CUTTING TECHNOLOGIES

HSS DIN338N

Aceros 400-800 N/mm



Ø	L	I		Ø	L	I
mm	mm	mm		mm	mm	mm
1.00	31	12		7.00	109	69
1.25	38	16		7.25	109	69
1.50	40	18		7.50	109	69
1.75	43	22		7.75	117	75
2.00	49	24		8.00	117	75
2.25	53	27		8.25	117	75
2.50	57	30		8.50	117	75
2.75	61	33		8.75	125	81
3.00	61	33		9.00	125	81
3.25	65	36		9.25	125	81
3.50	70	39		9.50	125	81
3.75	70	39		9.75	133	87
4.00	75	43		10.00	133	87
4.25	75	43		10.25	133	87
4.50	80	47		10.50	133	87
4.75	80	47		10.75	142	94
5.00	86	52		11.00	142	94
5.25	86	52		11.25	142	94
5.50	93	57		11.50	142	94
5.75	93	57		11.75	142	94
6.00	93	57		12.00	151	101
6.25	101	63		12.25	151	101
6.50	101	63		12.50	151	101
6.75	109	69		12.75	151	101

HSS CO DIN338N

Aceros 800-1100 N/mm



Ø	L	I		Ø	L	I
mm	mm	mm		mm	mm	mm
1.00	31	12		7.00	109	69
1.25	38	16		7.25	109	69
1.50	40	18		7.50	109	69
1.75	43	22		7.75	117	75
2.00	49	24		8.00	117	75
2.25	53	27		8.25	117	75
2.50	57	30		8.50	117	75
2.75	61	33		8.75	125	81
3.00	61	33		9.00	125	81
3.25	65	36		9.25	125	81
3.50	70	39		9.50	125	81
3.75	70	39		9.75	133	87
4.00	75	43		10.00	133	87
4.25	75	43		10.25	133	87
4.50	80	47		10.50	133	87
4.75	80	47		10.75	142	94
5.00	86	52		11.00	142	94
5.25	86	52		11.25	142	94
5.50	93	57		11.50	142	94
5.75	93	57		11.75	142	94
6.00	93	57		12.00	151	101
6.25	101	63		12.25	151	101
6.50	101	63		12.50	151	101
6.75	109	69		12.75	151	101

HSS MR DIN338N
MANGO REDUCIDO



Ø mm	L mm	I mm		Ø mm	L mm	I mm
12	151	101		16.5	184	125
13	151	101		17	184	125
13.5	160	108		18	191	130
14	160	108		19	198	135
14.5	169	114		20	205	140
15	169	114		22	219	150
15.5	178	120		24	233	160
16	178	120		30	254	175

HSS DIN345N MANGO CONICO

Aceros 800-1100 N/mm



Ø mm	L mm	I mm		Ø mm	L mm	I mm
12	182	101		14.5	212	114
12.5	182	101		15	212	114
13	182	101		15.25	218	120
14	189	108		15.50	218	120
14.25	212	114		15.75	218	120

HSS WIDIA DIN338N

Aceros 1100-1400 N/mm



Ø	L mm	I mm
4	75	43
5	86	52
6	93	57
8	117	75
10	133	87

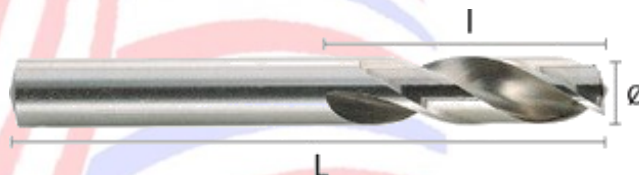


HSS CO DIN1897 N

Aceros 800-1100 N/mm



Ø	L mm	I mm
6	66	28
7	74	34
8	79	37
10	89	43



PARA PUNTOS DE SOLDADURA

HSS DIN333 A CENTRADORA

Aceros 400-800N/mm



d1	d2	L mm	I mm
1.6	5	40	2.40
2	6.3	45	2.90
2.5	8	50	3.60
3.15	10	56	4.40



CORONA PERFORADORA BIMETAL



Ø		Ø	
14		51	
16		52	
17		54	
19		57	
20		59	
21		60	
22		64	
24		65	
25		67	
27		68	
29		70	
30		73	
32		76	
33		79	
35		83	
37		86	
38		89	
40		92	
41		95	
43		98	
44		102	
46		105	
48			
50			



HUSILLOS

Ø
14/32mm
32/250mm
centradora



CORONA PERFORADORA HSS



M2

Ø		Ø	
17		28	
18		29	
19		30	
20		31	
21		32	
22		33	
23		34	
24		35	
25		36	
26		37	
27			



AVELLANADOR HSS D335C



3z

Ø	
10.4	
12.4	
15.0	
16.5	
20.5	
25.0	
31.0	



JUEGO DE MACHOS MANUALES R METRICA**HSS DIN352/2301 (TRES PIEZAS)**Tol.
6H

MF

M

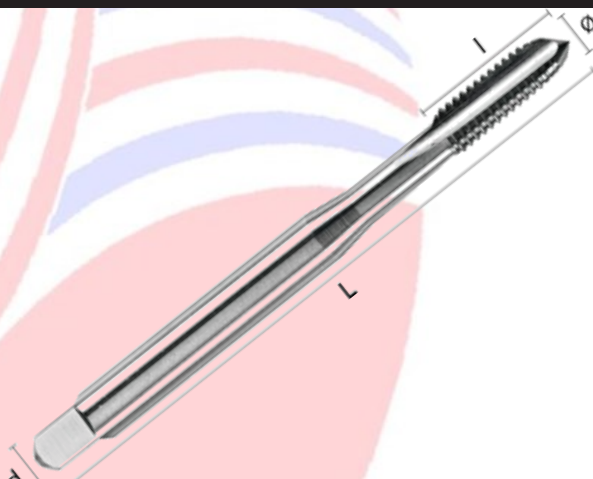
Ø mm	L mm	l mm
M3/50	40	11
M4/70	45	13
M5/80	50	16
M6/100	50	19
M8/125	56	22
M10/150	70	24
M12/175	75	29
M14/200	80	30

**MACHOS DE MAQUINA R METRICA****HSS DIN371/2104**Tol.
6HForm.
C

MF

M

Ø mm	L mm	l mm
M3/50	56	11
M4/70	63	13
M5/80	70	16
M6/100	80	19
M8/125	90	22
M10/150	100	24

**GIRAMACHOS**

M1/M10

M4/M12

M5/M20

JUEGO DE MACHOS MANUALES R WITHWORT**HSS DIN352/2304 (TRES PIEZAS)**Tol.
6H

MF

M

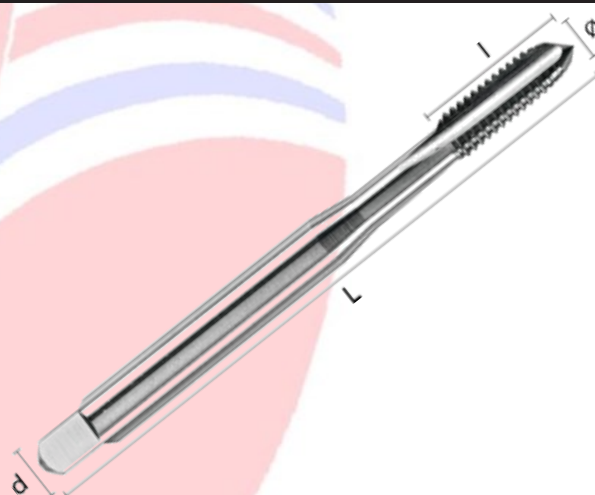
Ø	L mm	I mm
1/8 40h	40	12
5/32 32h	45	14
3/16 24h	50	18
7/32 24h	50	18
1/4 20h	50	19
5/16 18h	56	22
3/8 16h	70	24
7/16 14h	70	24
1/2 12h	75	29

**MACHOS DE MAQUINA R WITHWORT****HSS DIN376/2135**Tol.
6HForm.
C

MF

M

	mm	mm
1/8 40h	56	11
5/32 32h	63	13
3/16 24h	70	16
7/32 24h	80	19
1/4 20h	80	19
5/16 18h	90	22
3/8 16h	100	24

**GIRAMACHOS CARRACA "T"**

M3/M10

M5/M12

M13/M20

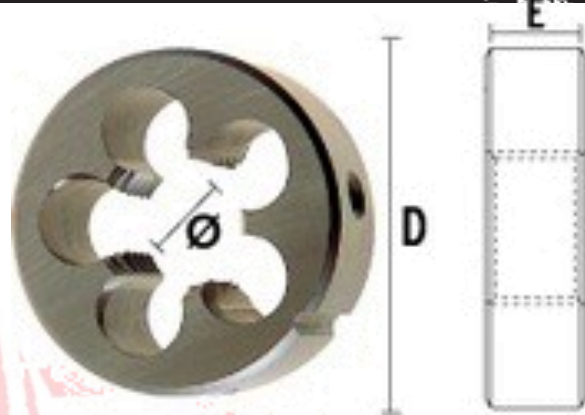


COJINETE ROSCA METRICA

Tol. 6G	MF	M
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HSS DIN EN22568

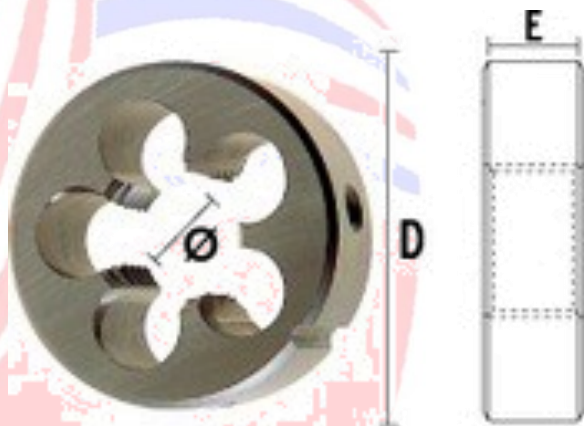
Ø	D mm	E mm
M4/70	20	5
M5/80	20	5
M6/100	20	7
M8/125	25	9
M10/150	30	11
M12/175	38	14

**COJINETE ROSCA WITHWORT**

R	Tol. 6H	Form. C	MF	M
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HSS DIN252/2181

Ø	L mm	I mm
1/8 40h	20	5
5/32 32h	20	5
3/16 24h	20	7
7/32 24h	20	7
1/4 20h	20	7
5/16 18h	25	9
3/8 16h	30	11
1/2 12h	38	14

**VOLVEDOR**

20mm	25mm	30mm
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CINTAS DE SIERRA M42



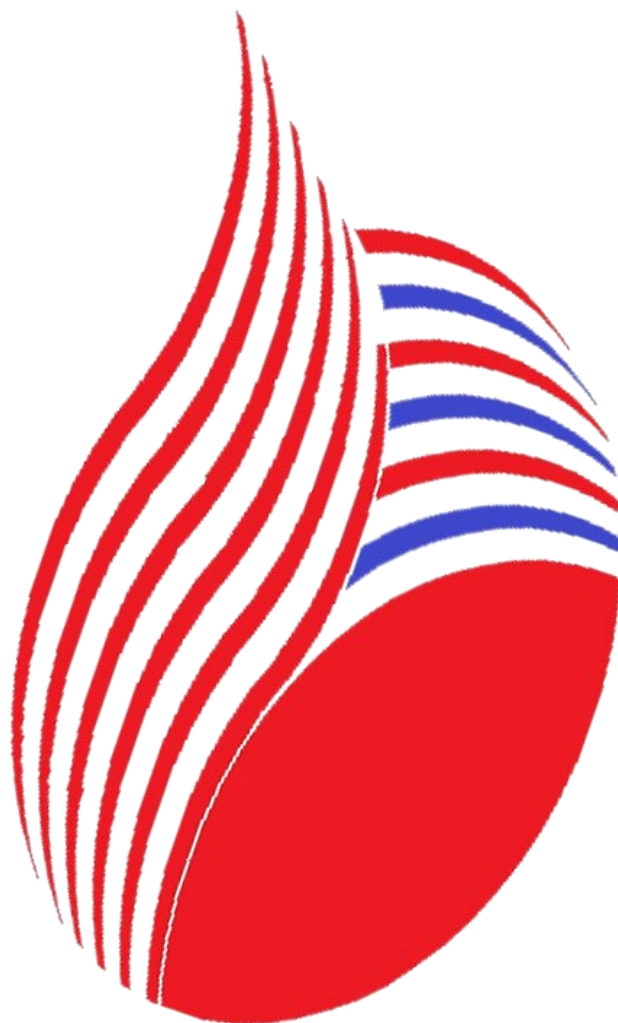
MEDIDA	4/6 DPP	5/8 DPP	6/10 DPP	8/12 DPP	10/14 DPP
1140x13x0.65mm	●	●	Stock	Stock	Stock
1310x13x0.65mm	●	●	●	Stock	Stock
1330x13x0.65mm	●	●	Stock	Stock	Stock
1440x13x0.65mm	●	●	●	Stock	Stock
1470x13x0.65mm	●	●	●	Stock	●
1470x13x0.90mm	●	●	●	Stock	●
1475x13x0.65mm	●	●	●	Stock	●
1475x13x0.90mm	●	●	●	Stock	●
1635x13x0.65mm	●	●	Stock	●	●
1735x13x0.65mm	●	●	Stock	Stock	Stock
2000x20x0.90mm	●	●	●	Stock	Stock
2060x20x0.90mm	●	Stock	Stock	Stock	Stock
2060x27x0.90mm	●	●	●	Stock	Stock
2065x27x0.90mm	●	●	●	●	Stock
2140x13x0.65mm	●	●	●	Stock	Stock
2140x20x0.90mm	●	●	Stock	Stock	Stock

CINTAS DE SIERRA M42



MEDIDA	4/6 DPP	5/8 DPP	6/10 DPP	8/12 DPP	10/14 DPP
2140x27x0.90mm	●	●	Stock	Stock	Stock
2450x20x0.90mm	●	●	Stock	Stock	Stock
2450x27x0.90mm	●	●	Stock	Stock	Stock
2465x20x0.9mm	●	●	Stock	Stock	Stock
2465x27x0.9mm	●	●	Stock	Stock	Stock
2470x27x0.90mm	●	●	●	Stock	●
2480x27x0.90mm	●	●	Stock	Stock	●
2600x27x0.90mm	●	●	●	Stock	●
2700x27x0.90mm	●	Stock	●	Stock	
2750x27x0.90mm	●	●		●	●
2765x27x0.90mm	Stock	●	●	●	●
2825x27x0.90mm	Stock	●	●	●	●
2840x27x0.90mm	●	●	●	Stock	●
2910x27x0.90mm	●	●	●	Stock	●
3180x27x0.90mm	Stock	●	Stock	●	●
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